



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4682-7

Job Sheet 180352



Part No: D4682-7

Job Qty: 4 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No:

Due Date: 7/30/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV D SHEET 7 IPP REV:A 13.03.27 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Waterjet		SC 1807/22
100	Waterjet	4 pcs	7/30/18	7/30/18	0.00	1.35	Waterjet1		SC 1807/22
110	QC	4 pcs	7/30/18	7/30/18	0.00	0.00	QC2 Waterjet-3		SC 1807/22
120	QC	4 pcs	7/30/18	7/30/18	0.00	0.00	QC8-5		38
130	Small Fab	4 pcs	7/30/18	7/30/18	0.00	1.01	Small Fab-7		9-88 DAS
140	QC	4 pcs	7/30/18	7/30/18	0.00	0.00	QC5		38
144	HandFinish	4 pcs	7/30/18	7/30/18	0.00	0.32	HandFinish4		AB JUL 20 2018
146	QC	4 pcs	7/30/18	7/30/18	0.00	0.00	QC5	DAS	9
150	Packaging	4 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-2	6	AUG 08 2018
160	QC21-SA	4 Ea	7/30/18	7/30/18	0.00	0.00	QC21	9-89	

Part Op 100 - 1-Cut as per dwg prog rev: D dwg rev: D 2-Deburr if required

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Form as per dwg D4682

140 - QC5- Inspect part completeness to step on W/O

144 - 1- Apply Rockguard on entire concave surface as per dwg A/R Rockguard Batch: 138886 2- Indicate FWD direction as shown using white paint marker(SEE NOTE 11)

146 - QC5- Inspect part completeness to step on W/O

150 - Identify as per dwg & Stock Location: LOCATION : WA001

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	12.4800 sf (3.12 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	12	147	0

Part Specifications

Specifications could not be found.



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Container No: S094872



Part: D4682-7

Job No: 180352

Serial No/Batch: S094872

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/22/18

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	